



# Surface Technologies

## TFM PATCH MASK NO 1

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### PRODUCT DATA SHEET

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#### 1. PRODUCT DESCRIPTION

**TFM PATCH MASK No 1** is a one package, fast drying liquid coating developed for use as a repair maskant over bubbles, flaws or damaged areas in Turcoform Masks.

**TFM PATCH MASK No 1** is indicated, in field studies, to eliminate up to 90% of the use of lead and / or vinyl tape used to repair mask flaws.

#### 2. CHEMICAL PROPERTIES

Appearance:	Viscous blue liquid
Solids content by weigh:	25% minimum
Density:	0.93
Flash Point (Closed cup):	5°C

#### 3. INSTRUCTIONS FOR USE

1. Coating is used as received. It may be brushed or dabbed over the area to be repaired or protected.
2. Allow 30 minutes air dry time before stacking parts. Stack parts with air space between them.
3. Allow 1 to 2 hours air dry time before etching parts protected by Patch Mask No 1.
4. Thin with toluene as required.

**TFM PATCH MASK NO 1 Contd.**

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**4. CAUTION**

Do not splash **TFM PATCH MASK No 1** on the metal to be etched. Apply Patch Mask before stripping the mask for the first cut.

**5. SPECIAL INSTRUCTIONS**

Product is classified as a hazardous material. Refer to the MATERIAL SAFETY DATA SHEET for additional information.

Flammable liquid, contains toluene.

Keep away from heat, sparks and naked flames.

Keep container closed when not in use. Use with adequate ventilation. Avoid prolonged or repeated contact with skin.

To fight fires of this material use foam, CO<sub>2</sub>, or dry chemicals. Avoid the use of water.

**6. DISPOSAL INFORMATION**

Dispose of waste material/solution in accordance with local and national regulations.

Refer to the MATERIAL SAFETY DATA SHEET for additional disposal information.

Full information on the hazards and safe handling of the product as supplied is given in the Material Health & Safety Data Sheet which must be read and understood by everyone handling or using this product.

**7. FURTHER INFORMATION**

The details given in this data sheet reflect our current technical knowledge and experience, and are not a legally binding assurance of characteristics or suitability for a specific purpose. Users must satisfy themselves that there are no circumstances requiring additional information or safety precautions relating to details given herein and must not practise or use any patented invention or trademark without prior approval.

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This information is based on our current level of knowledge. It is given in a good faith but it is not intended to guarantee any particular properties. The users must satisfy themselves that there are no circumstances requiring additional information or precautions or the verification of details given herein.

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