



Technologies

Alodine[®] 5700

A non-chrome conversion coating for use on non-ferrous metal

PRODUCT CHARACTERISTIC COMPARISON To Alodine 1200S

Characteristic	<u>Alodine 1220S</u>	<u>Alodine 5200</u>
Product Description	Standard chrome oxide conversion coating.	Organo-metallic conversion coating.
Primary Function	Bare corrosion protection. Adhesion promoter.	Adhesion promoter. Increases corrosion resistance of most paints.
Chemistry	Acidic hexavalent containing chrome conversion coating.	Acidic conversion coating containing no regulated heavy metals or phosphates.
Application Methods	Immersion, confined spray, brush (all applications use rinsing).	Immersion, confined spray, wipe (production applications use rinsing, special applications use dry-in place).
Metals Treated	Aluminum (wrought, extruded, cast), titanium.	Aluminum (wrought, extruded, cast) titanium, stainless steel, steel, Inconel, magnesium.
Pretreatment Requirements	"Chemically clean" surface. Deoxidation is metal dependant.	"Chemically clean" surface. Deoxidation is metal dependant.
Temperature Stability	Bare < 140°F Paint < 400°F Adhesion < 400°F	Bare < 425°F Paint < 500°F Adhesion < 500°F
Paint Compatibility	All types. All systems.	All types. All systems.

Henkel Technologies, 32100 Stephenson Hwy, Madison Heights Michigan 48071. Phone: 800.521.6895

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