



Hysol® EA 9203

Adhesive Bonding Primer

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Description

Hysol EA 9203 is an adhesive bonding primer which enhances adhesion on poorly prepared surfaces. Since it is a non-curing primer, it requires only a room temperature drying to be ready for bonding. It is especially well suited for use with room temperature curing paste adhesives.

Features

Adhesive Bonding Primer
May be Brush or Spray Applied
Enhances Adhesion
Does not Require Baking

Uncured Adhesive Properties

	<u>One Part</u>
Color	Blue
Density, g/ml	0.8
Shelf life @ 77°F/25°C	1 year

Handling

This product is a one-component primer, which is used as received after warming to room temperature and mixing well. This product contains solvents, which are flammable. Observe all necessary precautions for the proper and safe use of solvents.

Application

Applying - Bonding surfaces should be clean, dry and properly prepared. For optimum surface preparation consult the Hysol Surface Preparation Guide. The primer should be sprayed after mixing well (15 to 30 minutes) using the following procedure:

1. Spray to a dry primer film thickness of <0.1 mils (<0.003 mm).
2. Air dry the primed surfaces for at least 1 hour before cure.

Curing - This product does not require curing (air dry only).

Open Assembly Time - Parts, which have been primed, should be used within 24 hours.

Cleanup - Overspray must be removed with denatured alcohol in a well ventilated area. Saturate a clean cloth or industrial wiper with solvent and apply just enough to do the job. Consult your solvent supplier's information pertaining to the safe and proper use of flammable solvents.

Handling Precautions

Do not handle or use until the Material Safety Data Sheet has been read and understood.
For industrial use only.

General:

As with most epoxy based systems, use this product with adequate ventilation. Do not get in eyes or on skin. Avoid breathing the vapors. Wash thoroughly with soap and water after handling. Empty containers retain product residue and vapors, so obey all precautions when handling empty containers.

ONE PART

WARNING! FLAMMABLE! Keep away from heat, sparks or flame. May be harmful if inhaled or absorbed through skin. It may also cause eye and skin irritation such as allergic dermatitis.

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Rev. 1/01

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Users should review the Materials Safety Data Sheet (MSDS) and product label for the material to determine possible health hazards, appropriate engineering controls and precautions to be observed in using the material. Copies of the MSDS and label are available upon request.



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