

## TURCO Form Touch Up Coating 91

### EXTREMELY LOW VOC LINE SEALER FOR THE AEROSPACE INDUSTRY

#### DESCRIPTION:

Many chemical milling facilities pre-scribe step-cut pockets; that is, on a part that has several step-cuts, all of the lines are scribed at one time, then peeled and etched in succession. This technique eliminates repeated relocation of the template and repeated scribing operations. TURCO Form Touch Up Coating 91 is a one-package material that is easy to handle liquid coating, which acts as a line sealer. It permits pre-scribing on TURCO Form Maskants. TURCO Form Touch Up Coating 91 can also be used with laser cutting techniques.

#### LIQUID PROPERTIES:

Appearance	Grey/Beige viscous liquid
Solids content	51,1 ± 0,5 % m/m
S.g.	1,06 kg/l

#### FEATURES:

TURCO Form Touch Up Coating 91

1. Extremely low VOC
2. Water based
3. Brush application
4. Highly chemical resistant
5. Free of harsh caustics

#### USE INSTRUCTIONS:

1. Using a soft brush, apply one wet even coat parallel to the line. Brush strokes should not be present. This may be accomplished by keeping the brush fairly saturated.
2. Preferably allow twenty-four hours before immersing in etchant.
3. When opening the pockets, pull the mask away from the line.
4. Should the coating thicken upon standing open, thin with demineralised water.

**CONTROL:**

NA

**DISPOSAL INFORMATION:**

Dispose of spent solution per local, state and regional regulations. Refer to TURCO MATERIAL SAFETY DATA SHEET for additional disposal information.

Store in closed containers safe from freezing.

Before using this product refer to container label and TURCO MATERIAL SAFETY DATA SHEET for additional precautionary, handling and first aid information.

**NOTICE:**

*The above information and recommendations concerning this product are based upon our laboratory tests and field use experience with this or similar products. However, since conditions of actual use are beyond our control, any recommendations or suggestions are made without warranty, express or implied. Manufacturer's and seller's sole obligation shall be to replace that portion of the product shown to be defective. Neither shall be liable for any loss, damage, or injury, direct or consequential, arising out of the use of this product.*